

Bone Sawing Machine

Instruction

Bone Sawing Machine





Instruction

Model:J-210 / J-310

2002/95/ES

LFGB

Please read and keep these instructions. Indoor use only.

First of all, we appreciate your purchase of our machinery. We would like to response your support and kindness with cxcellent product and quality service.

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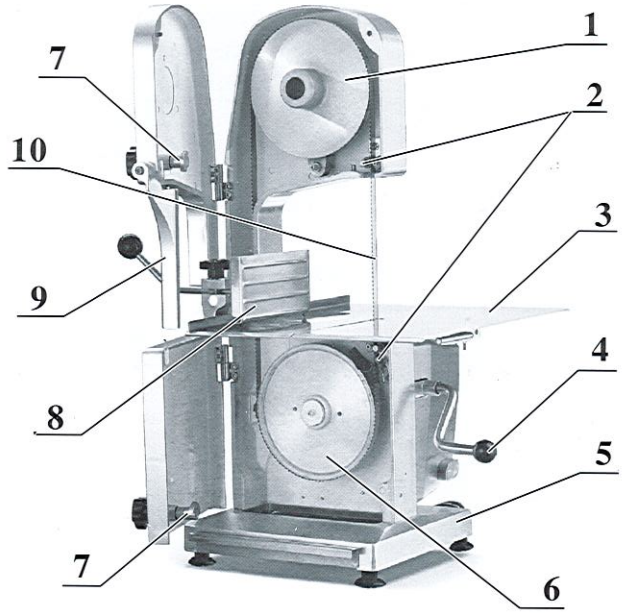
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The operator must be familiar with the content and understand the description before operation and running.

BRIEF INTRODUCTION

J210、J310type frozen meat bone band saw is a new generation of product on the basis of similar model and can be used for both meat cutting and bone sawing.W -ith the characteristics of high efficiency, stability, convenience and easy cleani -ng, it is widely used in kitchen, restaurant, frozen meat processing, supermark -et and is a good helper of frozen meat processing.

COMPONENTS



1.Top Wheel
2.Vertical clamping device
3.Carrying plate
4. Regulating rod for saw band tensioning
5. Base
6. Bottom wheel
7. Looking device
8 . Meat stopper
9. Pressing block
10. Saw band

Please connect the ground wire properly

The product is subject to modification without prior notice.

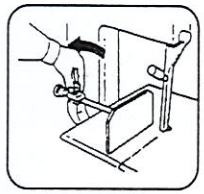
OPERATION

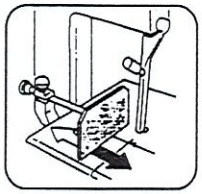
(A)Release fixing handle of meat stopper;

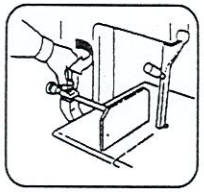
(B)Con firm the cutting thickness by adjusting the distance between front and rear meat stoppers and band saw;

(C)Tighten fixed handle and turn on switch;

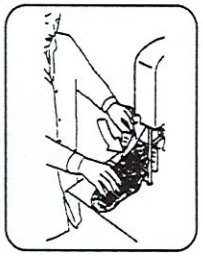
(D)Lift pressing block as shown in the diagram E, F. put the food to be processed close to meat stopper with right hard and push the food to saw band through pressing block (The pressing speed differs according to different food and bases on the normal running of saw band as a limitation).Repeat the operation for times until the cutting operation is completed. Then turn off the power supply.


(A)


(B)


(C)


(D)


(E)

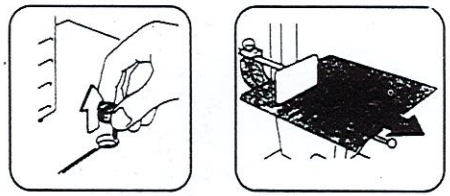

(F)

CLEANING

The machine is not allowed to spray with spray pipe for cleaning.

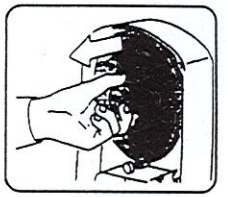
(A)Turn the locking handle in clock-wise direction, open the protection door, put on protective glove, rotate adjusting rod for saw band tensioning and lift bottom wheel for demounting of saw band.

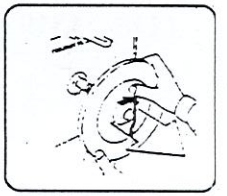

(A)


(B)

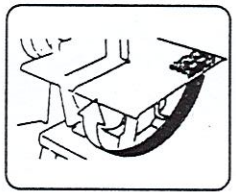
(B)Remove guide impeller and demount carrying plate.

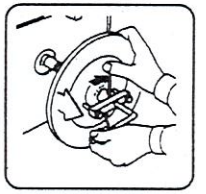
(C)Raise upward and outward to demount top wheel;

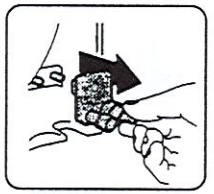

(C)

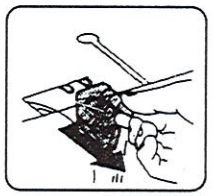

(D)

(D)Pull out the bottom wheel with two hands evenly by releasing pressing plate of axle end. In case of difficulty in removing, use the dismounting device below carrying plate to easily dismantle the vertical clamping device of bottom wheel as shown in Diagram EH. After completion of cleaning, reassemble the set in reverse procedures.


(E)


(F)

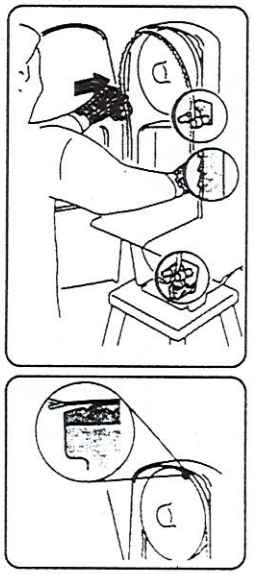

(G)

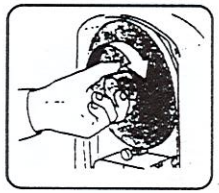

(H)

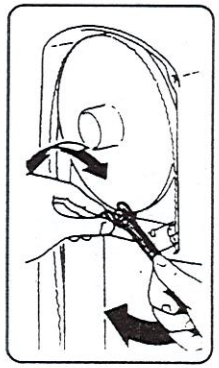
NOTICE:

(1) During remounting saw band, check the tooth direction, position and make sure that the saw band shall be close to the backing wheel face of lower clamping device (the position of backing wheel has been preset at delivery).

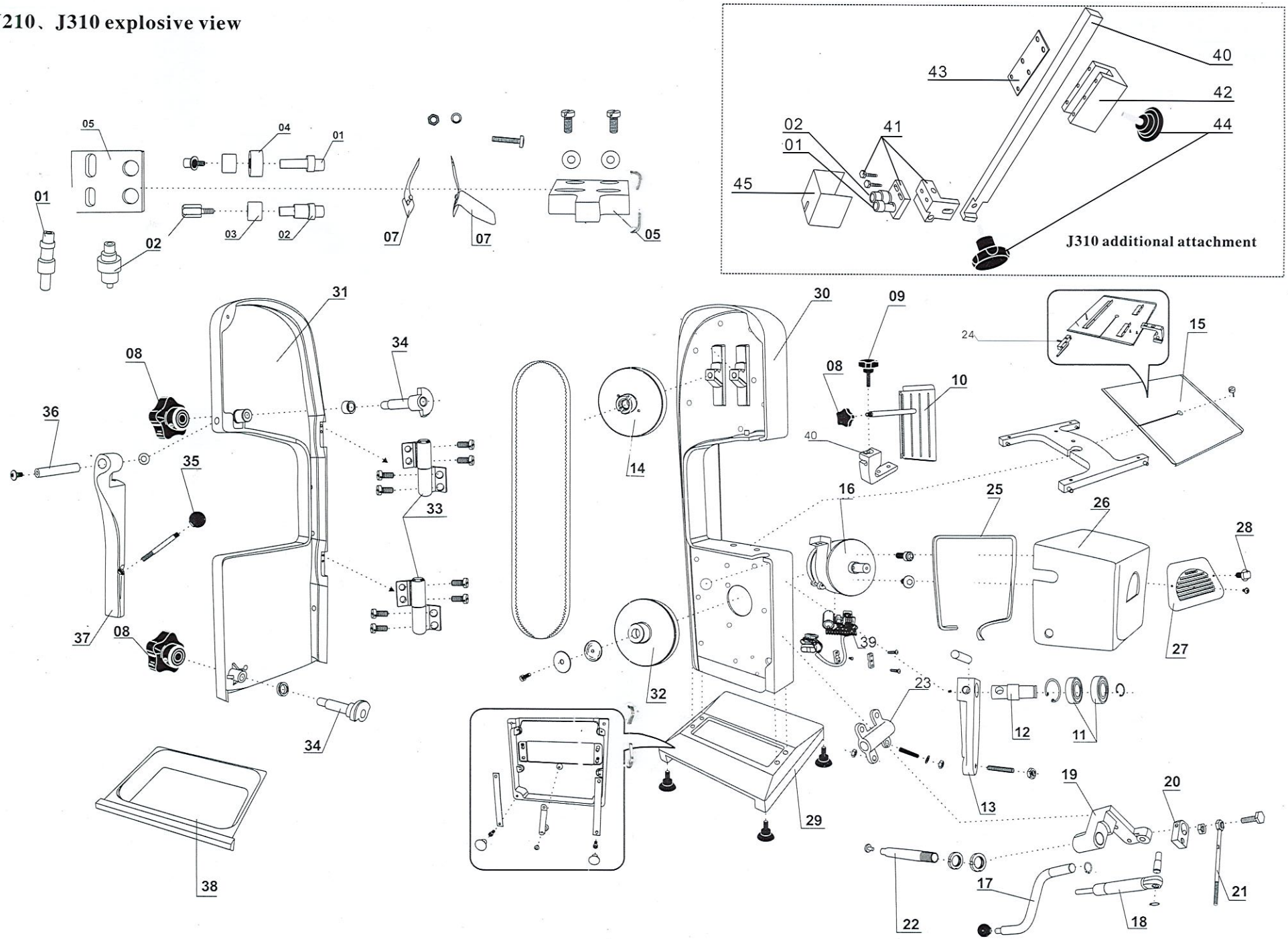
(2) Rotate top wheel with hand and make sure that it runs smoothly and the saw teeth stand out on the wheel (if necessary, it can be realized to adjust the regulating device on the top wheel).







J210、J310 explosive view



Number	Description
01	Eccentric small shaft
02	Champing wheel axle
03	Clamping sleeve
04	Positioning wheel
05	Meat scraping seat
06	Clamping screw
07	Meat scraping supporting sheet
08	Pentas hand wheel five-star
09	Locking handle
10	Meat stopper
11	Driven wheel bearing
12	Driven axle
13	Driven axle stand
14	Driven wheel
15	Carrying plate
16	Motor
17	Motor tensioning handle
18	Pneumatic spring
19	Motor tensioning seat
20	Tensioning seat rotation block

Number	Description
21	Motor tensioning bolt
22	Motor overturning axle
23	Motor overturning axle seat
24	Dismantling tools
25	Motor housing seal
26	Motor housing
27	Motor housing heat sink
28	Locking nut
29	Basement
30	Enclosure 1
31	Enclosure 2
32	Driving wheel
33	Hinge
34	Locking block
35	Meat pressing block handle
36	Meat pressing block lock
37	Meat pressing block
38	Water pressing tray
39	Electric assembly
40	Saw Blade Supporting Frame
41	Saw Blade Clamping Frame
42	Supporting Frame Clamping Case
43	Gasket
44	Bellows Handle
45	Clamping Decorative Cover

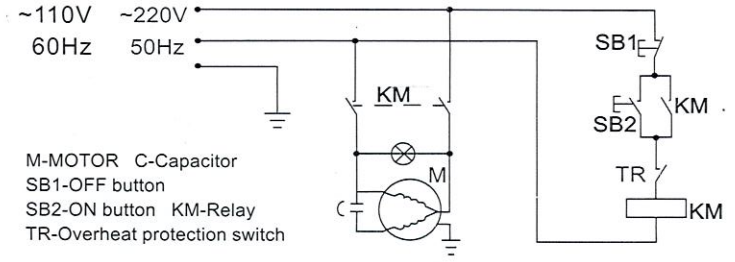
HINT

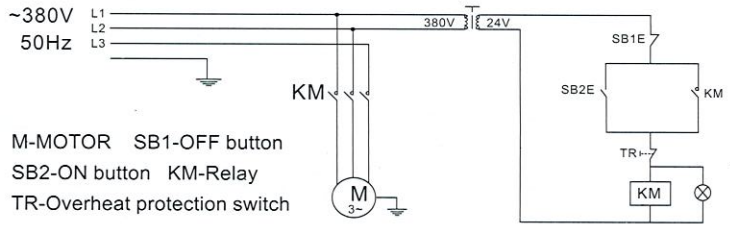
(1) This machine is prohibited to spray and flush with spray pipe.
(2) The adjustment of the screw regulating device on the top wheel shall be done by professional maintenance personnel, otherwise it will affect the opera ion of the machine.
(3) This machine is only suitable for processing of frozen food.
(4) Special care shall be taken to the sharp teeth when dismantling the saw band.

TECHNICAL PARAMETERS

Description	J210 type frozen meat bone band saw	J310 type frozen meat bone band saw
Power supply	~110V/220V.50/60Hz~380V/50Hz	~110V/220V.50/60Hz~380V/50Hz
Power	650W	1100W
Rotation speed	1420r/min	1420r/min
Saw band	L1650mm H=0.5mm	L2000mm H=0.5mm
Processing thickness	5~155mm	5~200mm
Processing height	<180mm	<250mm
Size of working toble	480×390mm	560×420mm
Packing size	910×560×575mm	1160×610×640mm
N.W.	41KG	70KG

Circuit diagram for J210、J310 type frozen meat/bone band saw





PRODUCT QUALITY GUARANTEE

Product title	J210、J310 type frozen meat bone band saw
Manufacture code:	
Customer's address	
Customer's name	
Purchase date	
Guarantee date	Date: D__M__Y to D__M__Y
Store name And address	Tel:

In case of any abnormal conditions out of the above mentioned, please Contact with agent or manufacturer directly.

This product has passed through strict quality management and inspention. In the event of failure during normal use, within the guarantee period, We will offer gratis repair in accordance with the stipulations of the guarantee.

1. When repair is needed, you shall contact with the store and show your guarantee certificate. The guarantee certificate without any recording and seal will be nullified.
2. During the period of guarantee, only cost is charged for replacement of wear parts.
3. The wear parts (such as saw band etc.)shall not be included in the scope of guarantee (such as saw band etc.)]
4. Within the period fo guarantee, any fault arisen from improper operation, abnormal voltage or natural and artificial disasters shall not be included in the scope of guarantee.

Packing ilst: Operation manual	1	copy
Saw band	1	piece